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RBT18520-7A
Job Sheet 186723



Part No: RBT18520-7A

Job Qty: 10 ea

Part Name: Pivot Bar



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18520-7A REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Waterjet2		DL 12/11/28
100	Waterjet - Flow - B4B	10 pcs	12/7/18	12/7/18	0.08	1.25	Waterjet 2 OMAX		DL 12/11/28
110	QC	10 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Waterjet-4		DL 12/11/28
120	Mill Conv	10 pcs	12/7/18	12/7/18	0.25	1.00	Mill Conv 2		DL 12/11/29
130	QC	10 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-5		DL 12/11/30
140	QC	10 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-5		DL 12/11/30
150	Packaging	10 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		DL 12/11/30
160	QC21-SA	10 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DL 12/11/30 GA

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 7A Prog Rev: 7A 2-Deburr if necessary
Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.3125	Hot Rolled Steel Plate 0.3125" (44W)	3.3300 sf (.333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.3125	3	16	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					



Container No: S132639



Part: RBT18520-7A

Job No: 186723

Serial No/Batch: S132639

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

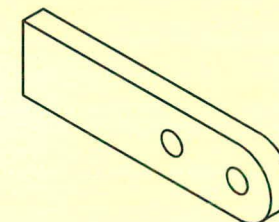
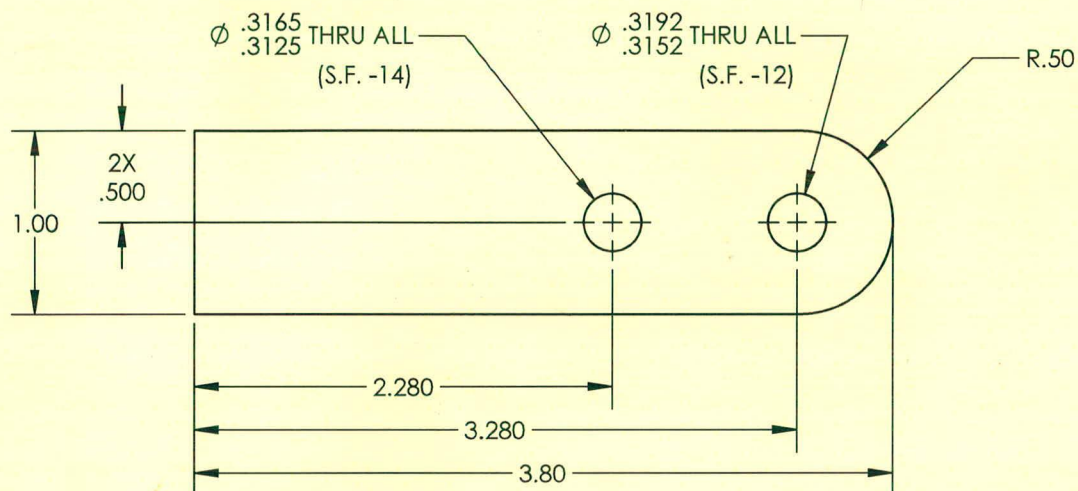
Email: sales@dartaero.com

www.dartaerospace.com

Date: 11/28/18

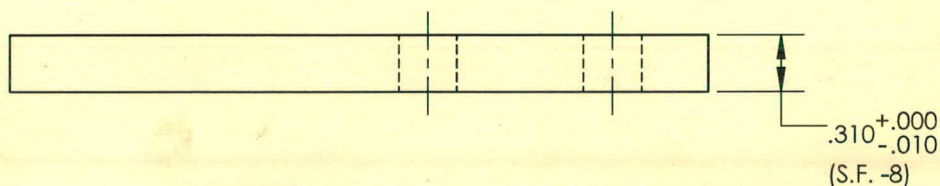
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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
10	16-0096	-7A CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D DIMS WAS Ø.313 S.F. -14 IS Ø.3125-3165 THRU ALL (S.F. -14). WAS REAM Ø.313 IS Ø.3152-3192 THRU ALL (S.F. -12), WAS .310 IS .310 +.000 -010 (S.F. -8), WAS .500 IS 2X .500.			8/4/2016	DPD	JAG



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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186723 MJS

18711-20



(-7A)

PIVOT BAR TAB

DART AEROSPACE	
TITLE ROTOR DAMPER TEST DEVICE	
DWG NO. RBT18520-7A	REV 11
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES
	.015 x 45° OR .015R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY
CHECKED: MACKOVJAK	AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER
QA APPR: LINDSAY	ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL
SCALE 1:1	DATE 8/17/2000
SHEET 7 OF 17	

